# Radial diaphragm™ Tangential valve

## **FEATURES AND BENEFITS**

- Off-centre outlet for full drainability when installed on the slope of a vessel head
- Patented radial diaphragm, eliminates entrapment for easy cleaning
- Simple Tri-Clamp assembly makes maintenance 80% faster
- No readjustment or retightening



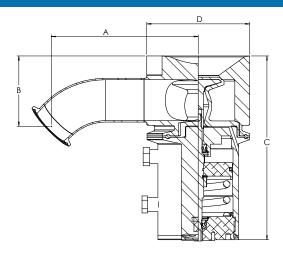
## **TECHNICAL DATA**

Valves					
Material	316L, AL6XN, Hastelloy Machined from solid, hot-rolled, bar stock				
Surface Finish	Max. 0.5 μm Ra (20 micro-inch Ra), electropolished Max. 0.375 μm Ra (15 micro-inch Ra), electropolished Max. 0.25 μm Ra (10 micro-inch Ra), electropolished				
Sizes	1 inch through 3 inches	1 inch through 3 inches			
Outlet Connections	Standard: Hygienic clamp,	Standard: Hygienic clamp, tube end, (others available)			
Maximum Pressure	ASME vessels: 17 bar (250	ASME vessels: 17 bar (250 psi) PED vessels: 12 bar (175 psi)			
Maximum Temperature	Varies from 135C/275F to 2	Varies from 135C/275F to 200C/400F depending on diaphragm material			
Marking	Each valve is serialized and	Each valve is serialized and marked for full material traceability			
ISO	All product and procedures	All product and procedures are governed by our ISO Quality Assurance Program			
Standards	BPE, CE-PED, ASME	BPE, CE-PED, ASME			
Actuators					
Types	Manual or compact pneumatic Fail open or closed				
Material	304 stainless steel housing, can be made in 316L				
Sizes	1 inch through 3 inches	1 inch through 3 inches			
Operating Air Pressure	7 bar (100 psi) max. for pn	7 bar (100 psi) max. for pneumatic actuators			
Seals	Teflon bushings and O-ring	Teflon bushings and O-rings			
Fitting	1/8-inch NPT air connection	1/8-inch NPT air connection (for pneumatic)			
Possible Instrumentation	Switched With or without solenoids With or without DeviceNet cards				
Diaphragms					
Materials	Silicone	Silicone Plus	EPDM	EPDM Plus	Viton
Temperature Range	-51 to 135C (-60 to 275F)	-51 to 135C (-60 to 275F)	-35 to 135C (-30 to 275F)	-35 to 135C (-30 to 275F)	-20 to 204C (-4 to 400F)
Class	USP Class VI, 21 CFR 177.2600	USP Class VI, 21 CFR 177.2600	USP Class VI, 21 CFR 177.2600	USP Class VI, 21 CFR 177.2600	USP Class VI, 21 CFR 177.2600
Parylene Treatment			_		_

#### **PERFORMANCE DATA**

Tangential valve flow rates		
Size inches	Cv at 0.07 bar (1 psi) LPM (USGPM)	
1.00	59.8 (15.8)	
1.50 (True)	180 (48)	
1.50	212 (56)	
2.00	272 (72)	
2.50	340 (90)	
3.00	643 (170)	

## **DIMENSIONS**



TR/TLXX-100-X: Flush-mounted Tangential valve					
Size	А	В	C - with Pneumatic Actuator	C - with Manual Actuator	D
inches	mm (in)	mm (in)	mm (in)	mm (in)	mm (in)
1.00	111 (4.37)	52 (2.04)	173 (6.82)	134 (5.26)	76 (2.98)
1.50 (True)	132 (5.19)	66 (2.60)	189 (7.42)	144 (5.65)	66 (2.60)
1.50	152 (6.00)	83 (3.25)	213 (8.40)	193 (7.59)	120 (4.71)
2.00	171 (6.72)	82 (3.22)	213 (8.40)	193 (7.59)	120 (4.71)
2.50	192 (7.54)	102 (4.00)	274 (10.77)	214 (8.43)	125 (4.91)
3.00	171 (6.75)	101 (3.97)	274 (10.77)	214 (8.42)	125 (4.91)

## **TECHNICAL SPECIFICATION**

Weights			
Size inches	Valve Body kg (lb)	Total Weight with Manual Actuator kg (lb)	Total Weight with Pneumatic Actuator kg (lb)
1.00	1.63 (3.60)	3.5 (7.80)	3.92 (8.65)
1.50 (True)	2.15 (4.75)	3.78 (8.35)	4.44 (9.80)
1.50	4.76 (10.50)	7.73 (17.05)	8.55 (18.85)
2.00	7.43 (16.38)	10 (22.93)	11.22 (24.73)
2.50	17.50 (38.59)	21 (45.59)	28.28 (62.34)
3.00	17.50 (38.59)	21 (45.58)	28.27 (62.33)

# **ORDERING INFORMATION**

Model Code	Part Description
TL10-100-1	Radial valve, 1" Flush Tank, Tangential Left EN 1.4435 body/EN1.4404 fittings, Fits 0.375" thick or less head, 1" 45 clamp-end outlet, Flush diaphragm, 20 micro-inch Ra surface finish, electropolished and passivated, includes body/actuator clamp
TL17-100-1	Radial valve, 1.5" Flush Tank, Tangential Left EN 1.4435 body/EN1.4404 fittings, Fits 0.375" thick or less head, 1.5" 45 clamp-end outlet, Flush diaphragm, 20 micro-inch Ra surface finish, electropolished and passivated, includes body/actuator clamp
TL20-100-1	Radial valve, 2" Flush Tank, Tangential Left EN 1.4435 body/EN1.4404 fittings, Fits 0.375" thick or less head, 2" 45 clamp-end outlet, Flush diaphragm, 20 micro-inch Ra surface finish, electropolished and passivated, includes body/actuator clamp
TL30-100-1	Radial valve, 3" Flush Tank Tangential Left EN 1.4435 body/EN1.4404 fittings, Fits 0.375" thick or less head, 3" 45 clamp-end outlet, Flush diaphragm, 20 micro-inch Ra surface finish, electropolished and passivated, includes body/actuator clamp
TR10-100-1	Radial valve, 1" Flush Tank, Tangential Right EN 1.4435 body/EN1.4404 fittings, Fits 0.375" thick or less head, 1" 45 clamp-end outlet, Flush diaphragm, 20 micro-inch Ra surface finish, electropolished and passivated, includes body/actuator clamp
TR15-100-1	Radial valve, 1.5" Flush Tank, Tangential Right EN 1.4435 body/EN1.4404 fittings, Fits 0.375" thick or less head, 1.5" 45 clamp-end outlet, Flush diaphragm, 20 micro-inch Ra surface finish, electropolished and passivated, includes body/actuator clamp
TR20-100-1	Radial valve, 2" Flush Tank, Tangential Right EN 1.4435 body/EN1.4404 fittings, Fits 0.375" thick or less head, 2" 45 clamp-end outlet, Flush diaphragm, 20 micro-inch Ra surface finish, electropolished and passivated, includes body/actuator clamp
TR30-100-1	Radial valve, 3" Flush Tank Tangential Right EN 1.4435 body/EN1.4404 fittings, Fits 0.375" thick or less head, 3" 45 clamp-end outlet, Flush diaphragm, 20 micro-inch Ra surface finish, electropolished and passivated, includes body/actuator clamp

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