

621DF with 620RE4A (ATEX) pumphead

600 series close-coupled pumps

Features and benefits

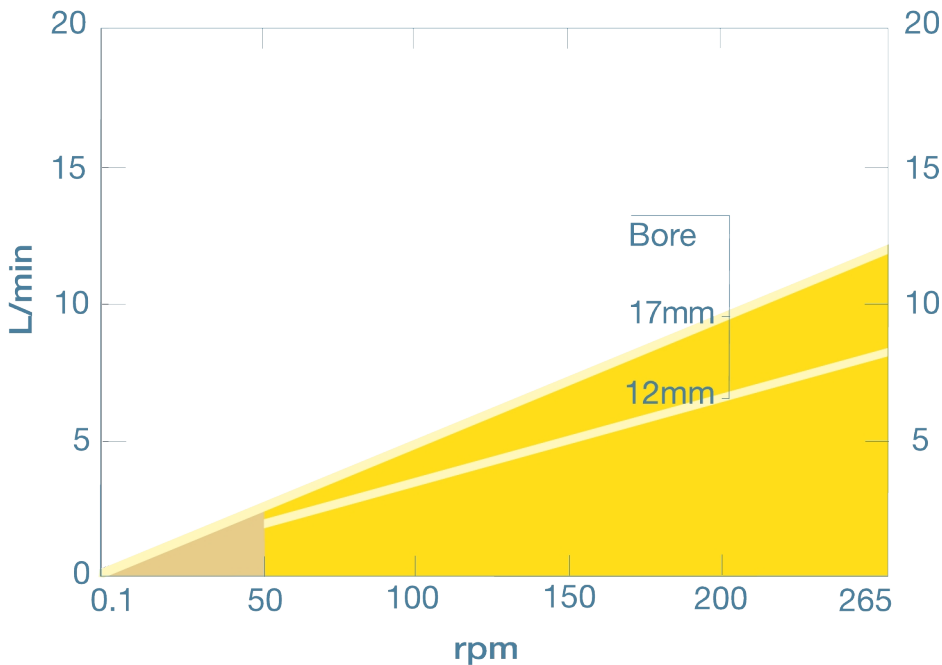
- Simplex flow rates up to 12 L/min
- Discharge pressures up to 4 bar with element style pumpheads
- 620REA two roller or 620RE4A four roller pumphead with CIP/SIP rotor and rapid snap-fit tube loading, pumphead accepts both 12 mm and 17 mm industrial and sanitary LoadSure elements
- Compact design with foot mounted gearbox
- 24-hour continuous duty with a two-year warranty
- Reversible operation
- Fixed Speed options: 230/460 VAC, 60 Hz 3-phase. Inverters available for use outside the ATEX zone. Mechanical ball variator versions available for variable speed within the ATEX zone



621DF with 620RE4A (ATEX) pumphead performance

Tube bore and flow rates (L/min)						Elements			
Material	rpm	620RA continuous tubing				620REA Loadsure		620RE4A Loadsure	
		6.4mm	9.6mm	12.7mm	15.9mm	12.0mm	17.0mm	12.0mm	17.0mm
Marpren, Bioprene TM	79/245					2.9-9.1	4.7-14	2.5-7.7	3.3-10
Marpren, Bioprene TL	79/245	1.0-3.2	2.0-6.1	3.2-9.8	4.3-11	2.9-9.1	5.3-16	2.5-7.7	3.7-12
Pumpsil, Neoprene, STA-PURE PCS	79/245	0.95-2.9	2.1-6.6	3.3-10	4.9-14	3.1-9.5	4.8-15	2.6-8.1	3.4-10
STA-PURE PFL	79/245	0.95-2.9	2.0-6.1	3.2-9.8	4.8-15	3.1-9.8	5.7-18	2.7-8.3	4.0-12

620RE4A performance graph



Product codes

Pump	rpm	Supply	Product code
621DF/RE4A ATEX fixed speed PTC's	79	230/400V 50Hz 3ph 0.37kW	060.8622.E40 - *10:1
	245	230/400V 50Hz 3ph 0.37kW	060.8652.E40 - *10:1

*10:1 or 5:1 speed reduction available using VFD

*ATEX pumps 10:1 speed reduction available using VFD from geared units fitted with PTC thermistors

For alternative speeds and motor options contact Watson-Marlow Applications Engineering Department.

Pumphead	Description	Product code
620RE4A (ATEX)	Four roller LoadSure element pumphead for maximum 4bar peak pressure	064.0431.A00

Tubing				
Bore/wall (mm)	Bioprene	Marprene	Platinum Silicone	PureWeld XL
6.4x3.2	933.0064.032	902.0064.032	913.A064.032	
9.6x3.2	933.0096.032	902.0096.032	913.A096.032	941.0096.032
12.7x3.2	933.0127.032	902.0127.032	913.A127.032	941.0127.032
15.9x3.2	933.0159.032	902.0159.032	913.A159.032	
Bore/wall (mm)	Neoprene	STA-PURE	STA-PURE PFL	
6.4x3.2	920.0064.032	960.0064.032	965.0064.032	
9.6x3.2	920.0096.032	960.0096.032	965.0096.032	
12.7x3.2	920.0127.032	960.0127.032	965.0127.032	
15.9x3.2	920.0159.032	960.0159.032	965.0159.032	

Loadsure Elements				
Material	12mm Tri-Clamp 3/4" PVDF connectors	17mm Tri-Clamp 3/4" PVDF connectors	12mm C&G with PP 3/4" connectors	12mm C&G with PP 3/4" connectors
Bioprene TL 0-2 bar (peak)	933.0120.PFT	933.0170.PFT		
Bioprene TM 0-4 bar (peak)	933.P120.PFT	933.P170.PFT		
STA-PURE PCS 0-4 bar (peak)	960.0120.PFT	960.0170.PFT		
Pumpsil (0-2 bar peak)	913.A120.PFT	913.A170.PFT		
Marprene TL 0-2 bar (peak)			902.0120.PPC	902.0170.PPC
Marprene TM 0-4 bar (peak)			902.M120.PPC	902.M170.PPC
Pumpsil 0-2 bar (peak)			913.A120.PPC	913.A170.PPC
Neoprene 0-2 bar (peak)			920.0120.PPC	920.0170.PPC

Disclaimer: All flow rates shown were obtained pumping water at 20 °C (68 °F) with zero suction and delivery heads. Watson-Marlow, Pumpsil, PureWeld XL, Bioprene and Marprene are trademarks of Watson-Marlow Limited. Disclaimer: The information contained in this document is believed to be correct but Watson-Marlow Limited accepts no liability for any errors it contains, and reserves the right to alter specifications without notice. GORE and STA-PURE are trademarks of W. L. Gore & Associates. Please state the product code when ordering pumps and tubing.

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